This listing of claims will replace all prior verions, and listings, of claims in the application:

<u>Listing of Claims</u>:

1 (currently amended). A method of producing a workpiece having at least one bearing eye, the bearing eye <u>surface</u> being coated with an anti-friction coating which forms a running surface deviating from a circular cylinder, characterized in that the bearing eye <u>surface</u> is processed for a precise fit to a circular cylinder before the anti-friction coating is galvanically deposited onto the processed bearing eye surface to form the running surface in a varying thickness corresponding to the final dimensions.

2 (currently amended). The method according to Claim 1, characterized in that for a workpiece having a divided bearing eye, the bearing eye surface is processed for a precise fit after the divided bearing eye is assembled and is then galvanically coated with the anti-friction coating, before the anti-friction coating running surface is divided in accordance with the division of the bearing eye through a fracture separation.

3 (currently amended). A device for producing a workpiece (1) having at least one bearing eye (2), on whose which has a circular cylindrical bearing eye surface (3), onto which an anti-friction coating (4) is deposited, which forms forming a running surface deviating from a circular cylinder, comprising: a device (6) for galvanic deposition of the anti-friction coating (4) onto the bearing eye surface (3) in an electrical field between the workpiece (1), which is connected as the cathode, and an anode (7), which is coaxial to the bearing eye (2), characterized in that the anode (7) has a shape deviating from a circular cylinder, having smaller radii in the depositing region of lower coating thicknesses.

4 (currently amended). A device for producing a workpiece (1) having at least one bearing eye (2), on whose which has a circular cylindrical bearing eye surface (3), onto which an anti-friction coating (4) is deposited, which forms forming a running surface deviating from a circular cylinder, comprising: a device (6) for galvanic deposition of the anti-friction coating (4) onto the bearing eye surface (3) in an electrical field between the workpiece (1), which is connected as the cathode, and the device comprising an anode (7), which is coaxial to the bearing eye (2), and characterized in that, in the annular gap between the bearing eye surface (3) to be coated and the anode (7), screens (11) for the electrical field

are provided <u>located</u> in the depositing region of lower coating thicknesses.